



Material - ASTM B 622 N06255

Standard Specification for Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube

Group - Non-Ferrous Nickel Alloys

Sub Group - ASTM B 622 N06255 Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries Grade Belongs to the Industry - Pipe and Tube

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.	As-Cast or Annealing or Age Hardning	
Chromium	Cr %	23.000 - 26.000		
Sulphur	S %	0.030 max.		
Molybdenum	Mo %	6.000 - 9.000		
Phosphorus	P %	0.030 max.		
Copper	Cu %	1.200 max		_
Titanium	Ti %	0.690 max.	Mechanical Properties	
Tungsten	W %	3.000 max.	Tensile Strength in Mpa	586 min.
Nickel	Ni %	47.000 - 52.000	Yield Strength in Mpa	221 min.
Iron	Fe %	Balance	Elongation in %	40 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
N06255	UNS	USA	Pipe and Tube	
SB-622 N06255	ASME	USA	Pipe and Tube	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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